

Date: Tuesday, 05/08/2008 2:31:20 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 40989-1
Estimate Number : 13378
P.O. Number :
This Issue : 05/08/2008 S.O. No. :
Prsht Rev. : NC
First Issue : // Type : SMALL /MED FAB
Previous Run : 40317
Written By :
Checked & Approved By : JUD 08.08.05
Comment : Est Rev:A 08-06-18 rev.A as per dwg DD verified by:EC

Drawing Name : BACK LEG

Part Number : D37721
Drawing Number : D3772 REVA
Project Number : N/A
Drawing Revision : A
Material :
Due Date : 21/08/2008

Qty: 36 Um: Each

Split 4

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304TR1250W125

304 RD Tube 1.250 x .125w



Comment: Qty.: 2.3100 f(s)/Unit Total : 83.1600 f(s)
304 RD Tube 1.250 x .125w

BATCH: M108432

SAD 08/08/13

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-cut tube to length as per dwg D3772

2-drill holes thru on both ends of tube as per dwg D3772

3- deburr

4-bend tube as per dwg D3772

SAD 08/08/13

- Jul 08.08.18

SAD 08/08/19

FF 08-08-20

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/20 (x4)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

FF 08-08-20

DATE STEP

MCR:

Part No

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BACK LEG

Job Number: 40989

Part Number: D37721

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-20

DATE	STEP	D37721
		TITLE
		BACK LEG
		bsu No.
		bsu No.

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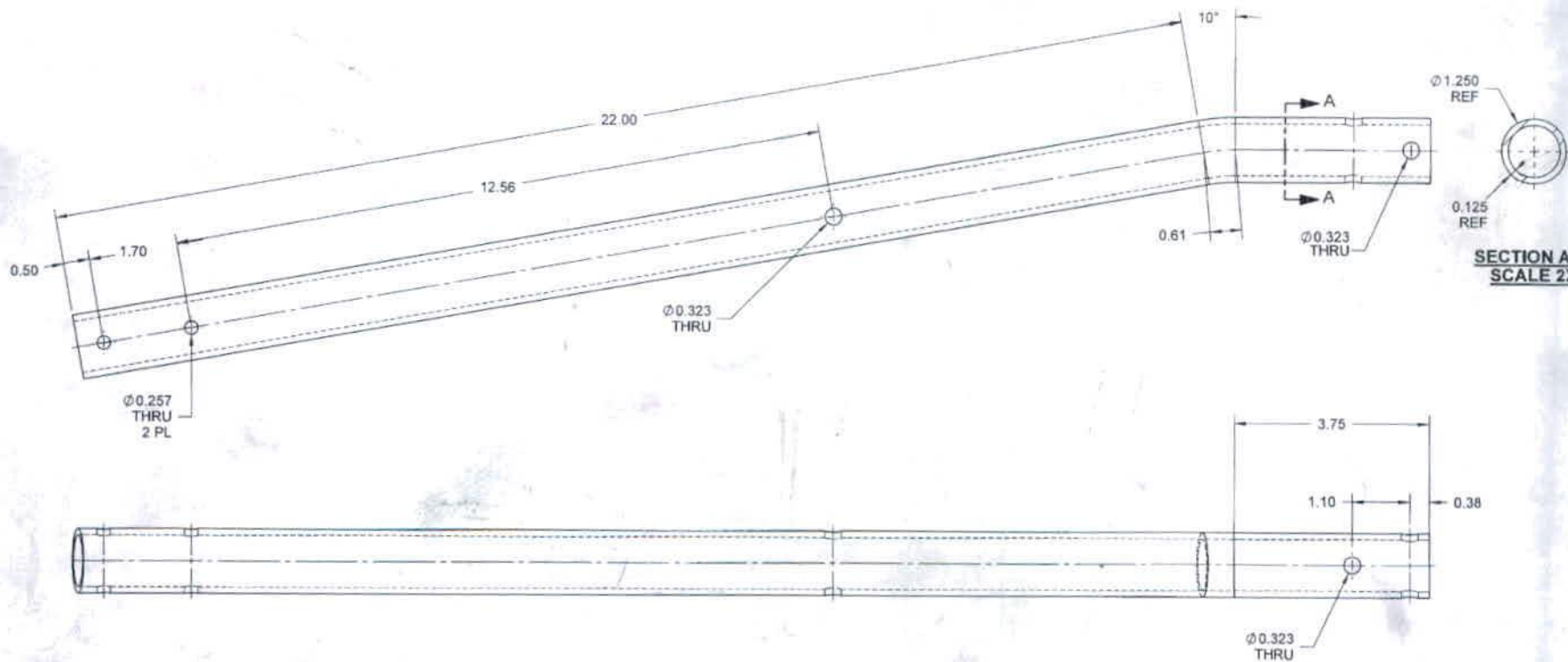
D3772-1 BACK LEG

RELEASED
08-06-12/114

NOTES

- 1) MATERIAL: AISI 304/316 SS TUBING 1.25" OD X 0.125" WALL (REF DART SPEC M304TR1.25W.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 3.26 lbs

A NEW ISSUE		HS	08.06.03
REV.	DESCRIPTION		BY DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3772	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BACK LEG	NTS
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D3772-1 BACK LEG

RELEASED
08.06.14

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
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Wb40989

